

5/25

DART AEROSPACE LTD	Work Order:	23425
Description: Strut	Part Number:	D2814
Drawing: D2814 Rev.A1 D2727 Rev. A1	Qty:	10

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	FF	05.05.26	10
2	METAL	Punch 304/316/318 SS Seamless Tubing, 1/2" O.D. x 0.035" wall to length as per Dwg. D2814 and spec. control Dwg. D2727 using Jig DT 8012 Batch M17495	J	05.06.21	10
3	METAL	Deburr	FF	05.06.21	10
4	QC	Inspect Level 5	12	05.06.23	10
5	FINISHING	Powder Coat White (Ref 4.3.5.2) as per QSI 005 4.3	MM	05.06.23	10
6	QC	Inspect Level 3	U	05.06.24	10
7	STORES	Bag and Tag	DL	05/06/24	10
8	EXPEDITING	Inspect Level 21 Close W/O 5.74 Cost / Part 6.18	FF	05.06.28	10

c2

Rev	Date	Change	Revised By	Approved
A	99.09.30	Preliminary Issue	EC	
B	99.10.29	Now released	EC	
C	02.06.18	Added finishing level (Ref. ECN 435)	KJ RF	DL

RELEASED
02/06/25 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

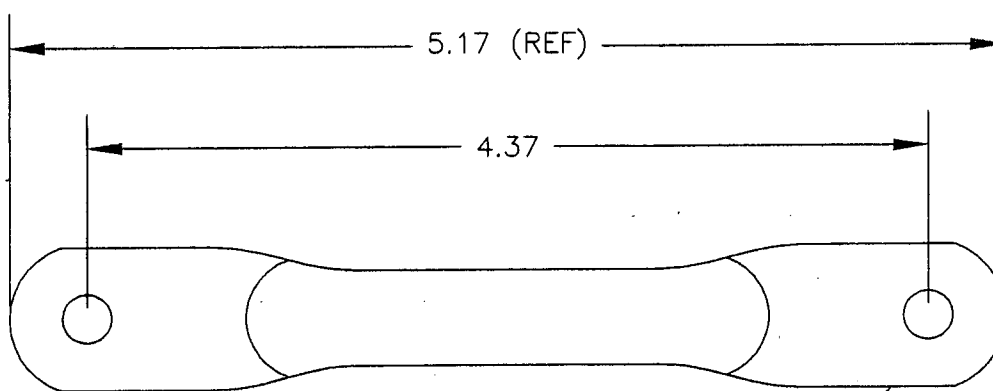
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2814	REV. A SHEET 1 OF 1
DATE 99.09.29		TITLE STRUT	SCALE 1:1
A	99.09.29	NEW ISSUE	
A1	<i>CP #</i> 02.03.26	ADD FINISH	

RELEASED
99.10.12 KE



PUNCH ENDS PER SPEC
CONTROL DRAWING D2727

NOTE:

MATERIAL: 304/316/318 SS, 0.50 OD x 0.035 WALL,
ENSURE SEAMLESS TUBING IS USED
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 4.3

SHOP COPY
RETURN TO
ENGINEERING

NOTED COPY
IN DOCUMENT
BY DATE

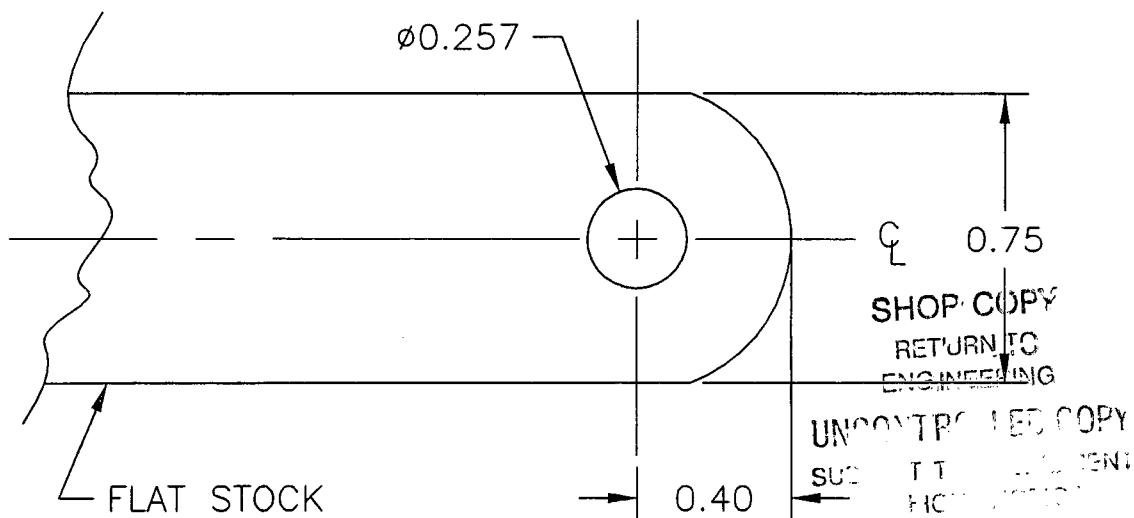
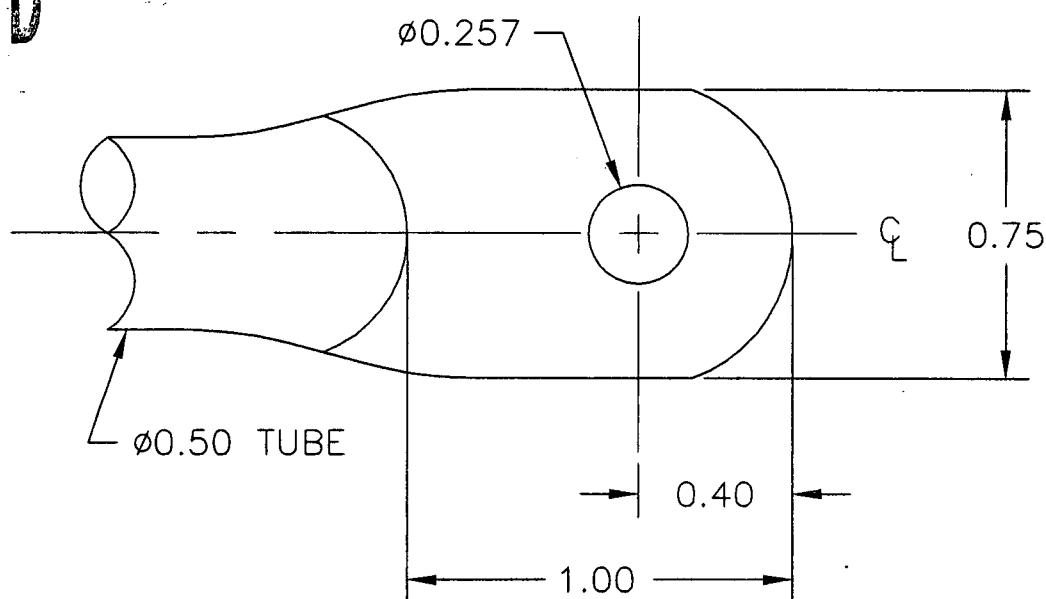
ORDER
23425



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>my</i>	APPROVED <i>CA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>#CP</i> 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
94/03/06 *KE*



NOTE: TOLERANCES ARE PER DART QSI DIB UNLESS OTHERWISE NOTED.

UNCONTROLLED COPY
SUBMITTANT
HOLDING
WORK ORDER
NO. 23425

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 25, 2005
03:44 pm

Work Order No : 0023425
Project Name : D2814
Project For : WK525
Work Order Type : Main
Main WO Number :
House Part Number : D2814
Description : Strut
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-24-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00